



SYNCHEMIA RESEARCH CHEMICAL

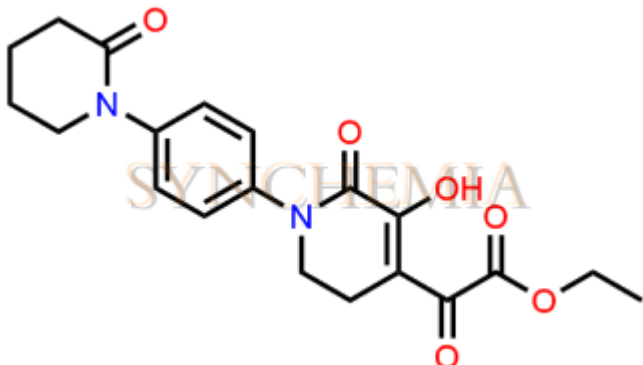
Plot No.408, Prakash Industries, 1st Floor, Bhare Phata, Tal- Mulshi, Dist- Pune, Maharashtra India.

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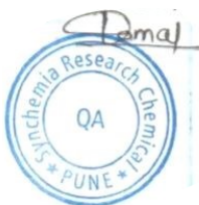
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CERTIFICATE OF ANALYSIS

Product Name	: Apixaban Impurity E	
CAS NO	: 1609409-53-1	
Batch No	: NA	
Date of Analysis	: NA	
Retest Date	: NA	
Structure	: 	
Chemical Name	: Ethyl{5-hydroxy-6-oxo-1-[4-(2-oxopiperidin-1-yl)phenyl]-1,2,3,6-tetrahydropyridin-4-yl}(oxo)acetate	
Molecular Formula	: C20H22N2O6	
Molecular Weight	: 386.4 g/mol	
Sr. No.	Test	Result
1)	Description	NA
2)	Solubility	NA
3)	Identification 1.Mass 2.1H NMR 3.IR	Confirm to structure Confirm to structure Confirm to structure
4)	Purity by HPLC	NA
Long Term Storage Condition 2–8 degrees Celsius		

Prepared and Reviewed By



Ms Ashwini Gaikwad
(QC DEPARTMENT)

Approved By



Ms Komal Kapase
(QA DEPARTMENT)



Note: This is only for Analytical testing purpose, not for Human or Animal Consumption