



## SYNCHEMIA RESEARCH CHEMICAL

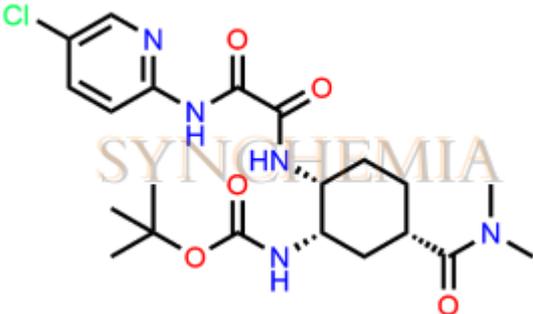
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### CERTIFICATE OF ANALYSIS

<b>Product Name</b>	: Edoxaban Impurity 9(1R,2S,4S)	
<b>CAS NO</b>	: 2024614-15-9	
<b>Batch No</b>	: NA	
<b>Date of Analysis</b>	: NA	
<b>Retest Date</b>	: NA	
<b>Structure</b>	: 	
<b>Chemical Name</b>	: Tert-butyl ((1S,2R,5S)-2-(2-((5-chloropyridin-2-yl)amino)-2-oxoacetamido)-5-(dimethylcarbamoyl)cyclohexyl)carbamate	
<b>Molecular Formula</b>	: C <sub>21</sub> H <sub>30</sub> ClN <sub>5</sub> O <sub>5</sub>	
<b>Molecular Weight</b>	: 468.0 g/mol	
Sr. No.	Test	Result
1)	<b>Description</b>	NA
2)	<b>Solubility</b>	NA
3)	<b>Identification</b> 1.Mass 2.1H NMR 3.IR	Confirm to structure Confirm to structure Confirm to structure
4)	<b>Purity by HPLC</b>	NA
<b>Long Term Storage Condition</b> 2-8 degrees Celsius		

Prepared and Reviewed By



Ms Ashwini Gaikwad  
(QC DEPARTMENT)

Approved By



Ms Komal Kapase  
(QA DEPARTMENT)



**Note:** This is only for Analytical testing purpose, not for Human or Animal Consumption