

Certificate Header **SYNCHEMIA RESEARCH CHEMICAL**

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CERTIFICATE OF ANALYSIS

Product Name	: Edoxaban Impurity 168	
CAS NO	: NA	
Batch No	: NA	
Date of Analysis	: NA	
Retest Date	: NA	
Structure	:	
Chemical Name	: (1S,3S,4S)-4-bromo-3-hydroxycyclohexane-1-carboxylic acid	
Molecular Formula	: C7H11BrO3	
Molecular Weight	: 223.1g/mole	
Sr. No.	Test	Result
1)	Description	NA
2)	Solubility	DMSO,METHANOL
3)	Identification 1.Mass 2.1H NMR 3.IR	Confirm to structure Confirm to structure Confirm to structure
4)	Purity by HPLC	NA
Long Term Storage Condition 2–8 degrees Celsius		

Prepared and Reviewed By

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Ms Ashwini Gaikwad
(QC DEPARTMENT)

Approved By

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Ms Komal Kapase
(QA DEPARTMENT)



Note: This is only for Analytical testing purpose, not for Human or Animal Consumption