

Certificate Header **SYNCHEMIA RESEARCH CHEMICAL**

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CERTIFICATE OF ANALYSIS

| Product Name | : Edoxaban Impurity 75 | |
|--|---|--|
| CAS NO | : 365998-34-1 | |
| Batch No | : NA | |
| Date of Analysis | : NA | |
| Retest Date | : NA | |
| Structure | : | |
| | | |
| Chemical Name | : (1S,3R,4S)-4-(((benzyloxy)carbonyl)amino)-3-((tert-butoxycarbonyl)amino)cyclohexane-1-carboxylic acid | |
| Molecular Formula | : C ₂₀ H ₂₈ N ₂ O ₆ | |
| Molecular Weight | : 392.5g/mole | |
| Sr. No. | Test | Result |
| 1) | Description | NA |
| 2) | Solubility | DMSO,METHANOL |
| 3) | Identification 1.Mass 2.1H NMR 3.IR | Confirm to structure Confirm to structure Confirm to structure |
| 4) | Purity by HPLC | NA |
| Long Term Storage Condition 2-8 degrees Celsius | | |

Prepared and Reviewed By

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Approved By

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Note: This is only for Analytical testing purpose, not for Human or Animal Consumption